

EXTERNAL TOOLHOLDERS

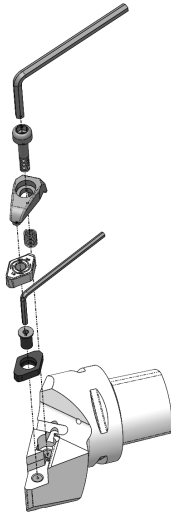
# PSC SYSTEM

Fast, easy tool changing

**TURNING**  
Toolholders



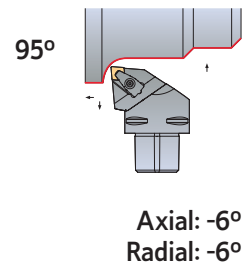
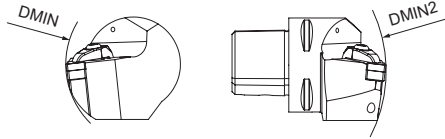
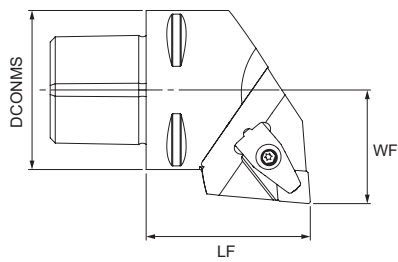
# PSC SYSTEM - (D) DIMPLE LOCK SYSTEM



|                                                                                 |                                                       |                                                   |                                                     |                                   |                                       |
|---------------------------------------------------------------------------------|-------------------------------------------------------|---------------------------------------------------|-----------------------------------------------------|-----------------------------------|---------------------------------------|
| <b>DCLN 95°</b><br><br>CN.. 0903..<br>CN.. 1204..<br>CN.. 1606..<br>CN.. 1906.. | <b>DDJN 93°</b><br><br>DN.. 1104..<br>DN.. 1506..     | <b>DTFN 90°</b><br><br>TN.. 1604..<br>TN.. 2204.. | <b>DTGN 90°</b><br><br>TNM.. 1604..<br>TNM.. 2204.. | <b>DVJN93°</b><br><br>VN.. 1604.. | <b>DVVN 72°30'</b><br><br>VN.. 1604.. |
| <b>DSSN 45°</b><br><br>SNM.. 1204..<br>SNM.. 1506..<br>SNM.. 1906..             | <b>DWLN 95°</b><br><br>WNMG.. 0604..<br>WNMG.. 0806.. |                                                   |                                                     |                                   |                                       |

# DCLN 95° Toolholders | Ferros de torno | Herramientas de torneado

## (D) DIMPLE LOCK TOOLHOLDERS



| Order Code |           | Reference               | Dimensions (mm) |      |       |    |    | Insert      | WT    | Stock |   |
|------------|-----------|-------------------------|-----------------|------|-------|----|----|-------------|-------|-------|---|
| R          | L         |                         | DCONMS          | DMIN | DMIN2 | WF | LF |             |       | R     | L |
| 212432600  | 212432700 | PSC32-DCLN R/L 22040-09 | 32              | 60   | 116   | 22 | 40 | CN.. 0903.. | 0,210 | ○     | ○ |
| 212432800  | 212432900 | PSC40-DCLN R/L 27050-09 | 40              | 60   | 140   | 27 | 50 | CN.. 0903.. | 0,420 | ○     | ○ |
| 212433000  | 212433100 | PSC32-DCLN R/L 22045-12 | 32              | 60   | 121   | 22 | 45 | CN.. 1204.. | 0,240 | ○     | ○ |
| 212433200  | 212433300 | PSC40-DCLN R/L 27050-12 | 40              | 110  | 140   | 27 | 50 | CN.. 1204.. | 0,420 | ○     | ○ |
| 212433400  | 212433500 | PSC50-DCLN R/L3 5060-12 | 50              | 110  | 165   | 35 | 60 | CN.. 1204.. | 0,800 | ○     | ○ |
| 212433600  | 212433700 | PSC63-DCLN R/L 45065-12 | 63              | 110  | 190   | 45 | 65 | CN.. 1204.. | 1,100 | ○     | ○ |
| 212433800  | 212433900 | PSC80-DCLN R/L 55080-12 | 80              | 110  | 250   | 55 | 80 | CN.. 1204.. | 2,740 | ○     | ○ |
| 212434000  | 212434100 | PSC40-DCLN R/L 27055-16 | 40              | 125  | 145   | 27 | 55 | CN.. 1606.. | 0,430 | ○     | ○ |
| 212434200  | 212434300 | PSC50-DCLN R/L 35060-16 | 50              | 125  | 165   | 35 | 60 | CN.. 1606.. | 0,800 | ○     | ○ |
| 212434400  | 212434500 | PSC63-DCLN R/L 45065-16 | 63              | 125  | 190   | 45 | 65 | CN.. 1606.. | 1,100 | ○     | ○ |
| 212434600  | 212434700 | PSC80-DCLN R/L 55080-16 | 80              | 125  | 250   | 55 | 80 | CN.. 1606.. | 2,740 | ○     | ○ |
| 212434800  | 212434900 | PSC50-DCLN R/L 35060-19 | 50              | 125  | 165   | 35 | 60 | CN.. 1906.. | 0,800 | ○     | ○ |
| 212435000  | 212435100 | PSC63-DCLN R/L 45065-19 | 63              | 125  | 190   | 45 | 65 | CN.. 1906.. | 1,100 | ○     | ○ |
| 212435000  | 212435300 | PSC80-DCLNR/L 55080-19  | 80              | 125  | 250   | 55 | 80 | CN.. 1906.. | 2,740 | ○     | ○ |

Stock item | Produto de stock | Itens de stock

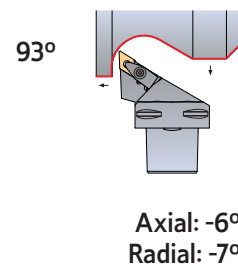
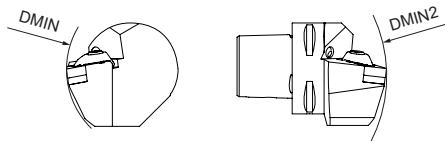
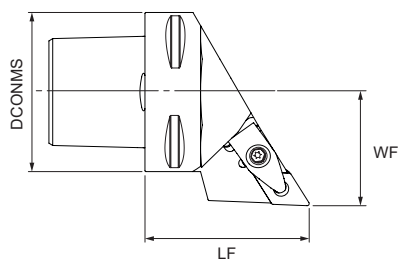
Available under request | Disponível sobre consulta | Disponible bajo consulta

## SPARE PARTS Acessórios | Repuestos

| Cutter Reference        | Shim Screw | Shim     | Clamp Screw | Clamp   | Wrench | Spring | Torque Value |
|-------------------------|------------|----------|-------------|---------|--------|--------|--------------|
| PSC32-DCLN R/L 22040-09 | T05008000  | CC090500 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC40-DCLN R/L 27050-09 | T05008000  | CC090500 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC32-DCLN R/L 22045-12 | T06010000  | CC120600 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC40-DCLN R/L 27050-12 | T06010000  | CC120600 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC50-DCLN R/L 35060-12 | T06010000  | CC120600 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC63-DCLN R/L 45065-12 | T06010000  | CC120600 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC80-DCLN R/L 55080-12 | T06010000  | CC120600 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC40-DCLN R/L 27055-16 | T0601575   | CC160501 | D0602900    | GA07004 | SS40   | M09513 | 3,5          |
| PSC50-DCLN R/L 35060-16 | T0601575   | CC160501 | D0602900    | GA07004 | SS40   | M09513 | 3,5          |
| PSC63-DCLN R/L 45065-16 | T0601575   | CC160501 | D0602900    | GA07004 | SS40   | M09513 | 3,5          |
| PSC80-DCLN R/L 55080-16 | T0601575   | CC160501 | D0602900    | GA07004 | SS40   | M09513 | 3,5          |
| PSC50-DCLN R/L 35060-19 | T06015000  | CC190502 | D0602900    | GA07003 | SS40   | M09513 | 3,5          |
| PSC63-DCLN R/L 45065-19 | T06015000  | CC190502 | D0602900    | GA07003 | SS40   | M09513 | 3,5          |
| PSC80-DCLN R/L 55080-19 | T06015000  | CC190502 | D0602900    | GA07003 | SS40   | M09513 | 3,5          |

# DDJN 93° Toolholders | Ferros de torno | Herramientas de torneado

## (D) DIMPLE LOCK TOOLHOLDERS



| Order Code |           | Reference               | Dimensions (mm) |      |       |    |    | Insert      | WT    | Stock |   |
|------------|-----------|-------------------------|-----------------|------|-------|----|----|-------------|-------|-------|---|
| R          | L         |                         | DCONMS          | DMIN | DMIN2 | WF | LF |             |       | R     | L |
| 212435400  | 212435500 | PSC32-DDJN R/L 22045-11 | 32              | 60   | 121   | 22 | 45 | DN.. 1104.. | 0,240 | ○     | ○ |
| 212435600  | 212435700 | PSC40-DDJN R/L 27050-11 | 40              | 60   | 140   | 27 | 50 | DN.. 1104.. | 0,420 | ○     | ○ |
| 212435800  | 212435900 | PSC50-DDJN R/L 35060-11 | 50              | 65   | 165   | 35 | 60 | DN.. 1104.. | 0,800 | ○     | ○ |
| 212436000  | 212436100 | PSC63-DDJN R/L 45065-11 | 63              | 81   | 190   | 45 | 65 | DN.. 1104.. | 1,100 | ○     | ○ |
| 212436200  | 212436300 | PSC40-DDJN R/L 27055-15 | 40              | 110  | 145   | 27 | 55 | DN.. 1506.. | 0,420 | ⊗     | ⊗ |
| 212436400  | 212436500 | PSC50-DDJN R/L 35060-15 | 50              | 110  | 165   | 35 | 60 | DN.. 1506.. | 0,800 | ⊗     | ⊗ |
| 212436600  | 212436700 | PSC63-DDJN R/L 45065-15 | 63              | 110  | 190   | 45 | 65 | DN.. 1506.. | 1,100 | ⊗     | ⊗ |
| 212436800  | 212436900 | PSC80-DDJN R/L 55080-15 | 80              | 110  | 250   | 55 | 80 | DN.. 1506.. | 2,740 | ⊗     | ⊗ |

⊗ Stock item | Produto de stock | Itens de stock

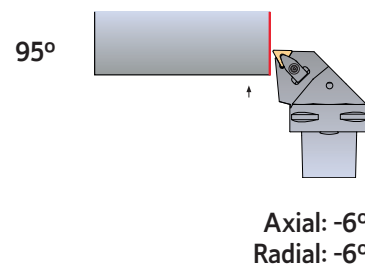
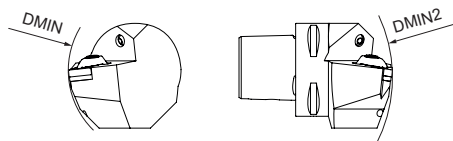
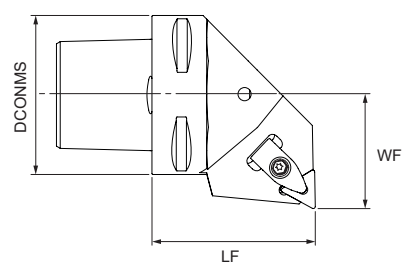
○ Available under request | Disponível sobre consulta | Disponible bajo consulta

## SPARE PARTS Acessórios | Repuestos

| Cutter Reference        | Shim Screw | Shim     | Clamp Screw | Clamp   | Wrench | Spring | Torque Value |
|-------------------------|------------|----------|-------------|---------|--------|--------|--------------|
| PSC32-DDJN R/L 22045-11 | T05008000  | CD110302 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC40-DDJN R/L 27050-11 | T05008000  | CD110302 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC50-DDJN R/L 35060-11 | T05008000  | CD110302 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC63-DDJN R/L 45065-11 | T05008000  | CD110302 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC40-DDJN R/L 27055-15 | T06010000  | CD150501 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC50-DDJN R/L 35060-15 | T06010000  | CD150501 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC63-DDJN R/L 45065-15 | T06010000  | CD150501 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC80-DDJN R/L 55080-15 | T06010000  | CD150501 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |

# DTFN 90° Toolholders | Ferros de torno | Herramientas de torneado

## (D) DIMPLE LOCK TOOLHOLDERS



| Order Code |           | Reference               | Dimensions (mm) |      |       |    |    | Insert       | WT    | Stock |   |
|------------|-----------|-------------------------|-----------------|------|-------|----|----|--------------|-------|-------|---|
| R          | L         |                         | DCONMS          | DMIN | DMIN2 | WF | LF |              |       | R     | L |
| 212439000  | 212439100 | PSC40-DTFN R/L 27050-16 | 40              | 110  | 140   | 27 | 50 | TNM.. 1604.. | 0,420 | ○     | ○ |
| 212439200  | 212439300 | PSC50-DTFN R/L 35060-16 | 50              | 110  | 165   | 35 | 60 | TNM.. 1604.. | 0,800 | ○     | ○ |
| 212439400  | 212439500 | PSC63-DTFN R/L 45065-16 | 63              | 110  | 190   | 45 | 65 | TNM.. 1604.. | 1,100 | ○     | ○ |
| 212439600  | 212439700 | PSC40-DTFN R/L 27050-22 | 40              | 110  | 140   | 27 | 50 | TNM.. 2204.. | 0,420 | ○     | ○ |
| 212439800  | 212439900 | PSC50-DTFN R/L 35060-22 | 50              | 110  | 165   | 35 | 60 | TNM.. 2204.. | 0,800 | ○     | ○ |
| 212440000  | 212440100 | PSC63-DTFN R/L 45065-22 | 63              | 110  | 190   | 45 | 65 | TNM.. 2204.. | 1,100 | ○     | ○ |

Stock item | Produto de stock | Itens de stock

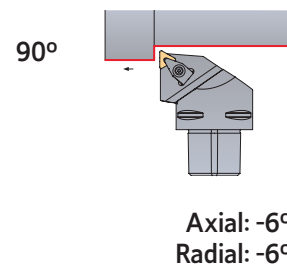
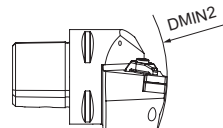
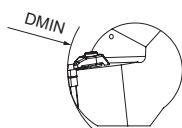
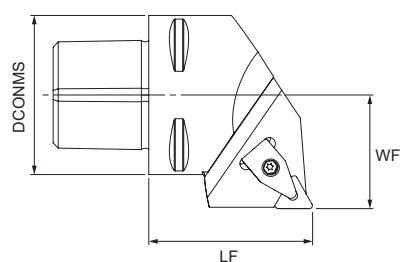
Available under request | Disponível sobre consulta | Disponible bajo consulta

## SPARE PARTS Acessórios | Repuestos

| Cutter Reference        | Shim Screw | Shim     | Clamp Screw | Clamp   | Wrench | Spring | Torque Value |
|-------------------------|------------|----------|-------------|---------|--------|--------|--------------|
| PSC40-DTFN R/L 27050-16 | T05008000  | CT160600 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC50-DTFN R/L 35060-16 | T05008000  | CT160600 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC63-DTFN R/L 45065-16 | T05008000  | CT160600 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC40-DTFN R/L 27050-22 | T06010000  | CT220500 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC50-DTFN R/L 35060-22 | T06010000  | CT220500 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC63-DTFN R/L 45065-22 | T06010000  | CT220500 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |

# DTGN 90° Toolholders | Ferros de torno | Herramientas de torneado

## (D) DIMPLE LOCK TOOLHOLDERS



| Order Code |           | Reference               | Dimensions (mm) |      |       |    |    | Insert       | WT    | Stock |   |
|------------|-----------|-------------------------|-----------------|------|-------|----|----|--------------|-------|-------|---|
| R          | L         |                         | DCONMS          | DMIN | DMIN2 | WF | LF |              |       | R     | L |
| 212440200  | 212440300 | PSC40-DTGN R/L 27050-16 | 40              | 110  | 140   | 27 | 50 | TNM.. 1604.. | 0,420 | ○     | ○ |
| 212440400  | 212440500 | PSC50-DTGN R/L 35060-16 | 50              | 110  | 165   | 35 | 60 | TNM.. 1604.. | 0,800 | ○     | ○ |
| 212440600  | 212440700 | PSC63-DTGN R/L 45065-16 | 63              | 110  | 190   | 45 | 65 | TNM.. 1604.. | 1,100 | ○     | ○ |
| 212440800  | 212440900 | PSC40-DTGN R/L 27050-22 | 40              | 110  | 140   | 27 | 50 | TNM.. 2204.. | 0,420 | ○     | ○ |
| 212441000  | 212441100 | PSC50-DTGN R/L 35060-22 | 50              | 110  | 165   | 35 | 60 | TNM.. 2204.. | 0,800 | ○     | ○ |
| 212441200  | 212441300 | PSC63-DTGN R/L 45065-22 | 63              | 110  | 190   | 45 | 65 | TNM.. 2204.. | 1,100 | ○     | ○ |

Stock item | Produto de stock | Itens de stock

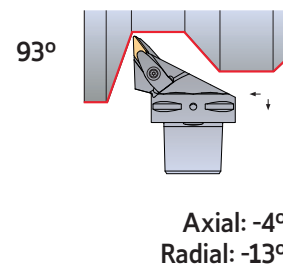
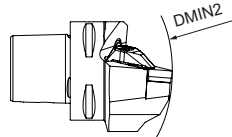
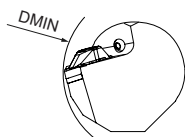
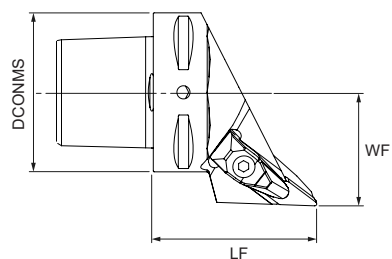
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## SPARE PARTS Acessórios | Repuestos

| Cutter Reference        | Shim Screw | Shim     | Clamp Screw | Clamp   | Wrench | Spring | Torque Value |
|-------------------------|------------|----------|-------------|---------|--------|--------|--------------|
| PSC40-DTGN R/L 27050-16 | T05008000  | CT160600 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC50-DTGN R/L 35060-16 | T05008000  | CT160600 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC63-DTGN R/L 45065-16 | T05008000  | CT160600 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC40-DTGN R/L 27050-22 | T06010000  | CT220500 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC50-DTGN R/L 35060-22 | T06010000  | CT220500 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC63-DTGN R/L 45065-22 | T06010000  | CT220500 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |

# DVJN 93° Toolholders | Ferros de torno | Herramientas de torneado

## (D) DIMPLE LOCK TOOLHOLDERS



| Order Code |           | Reference               | Dimensions (mm) |      |       |    |    | Insert      | WT    | Stock |   |
|------------|-----------|-------------------------|-----------------|------|-------|----|----|-------------|-------|-------|---|
| R          | L         |                         | DCONMS          | DMIN | DMIN2 | WF | LF |             |       | R     | L |
| 212441400  | 212441500 | PSC40-DVJN R/L 27062-16 | 40              | 60   | 152   | 27 | 62 | VN.. 1604.. | 0,450 | ○     | ○ |
| 212441600  | 212441700 | PSC50-DVJN R/L 35065-16 | 50              | 65   | 170   | 35 | 65 | VN.. 1604.. | 0,790 | ○     | ○ |
| 212441800  | 212441900 | PSC63-DVJN R/L 45065-16 | 63              | 81   | 190   | 45 | 65 | VN.. 1604.. | 1,100 | ○     | ○ |
| 212442000  | 212442100 | PSC80-DVJN R/L 55080-16 | 80              | 100  | 250   | 55 | 80 | VN.. 1604.. | 2,740 | ○     | ○ |

Stock item | Produto de stock | Itens de stock

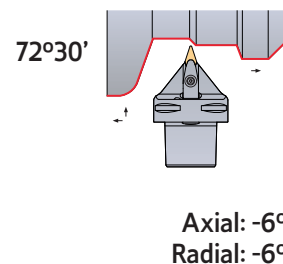
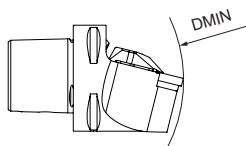
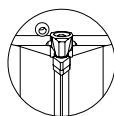
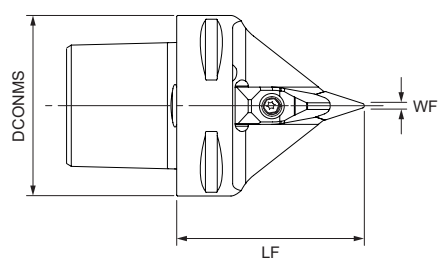
Available under request | Disponível sobre consulta | Disponible bajo consulta

## SPARE PARTS Acessórios | Repuestos

| Cutter Reference        | Shim Screw | Shim     | Clamp Screw | Clamp   | Wrench | Spring | Torque Value |
|-------------------------|------------|----------|-------------|---------|--------|--------|--------------|
| PSC40-DVJN R/L 27062-16 | T05008000  | CV160301 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC50-DVJN R/L 35065-16 | T05008000  | CV160301 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC63-DVJN R/L 45065-16 | T05008000  | CV160301 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC80-DVJN R/L 55080-16 | T05008000  | CV160301 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |

# DVVN 72°30' Toolholders | Ferros de torno | Herramientas de torneado

## (D) DIMPLE LOCK TOOLHOLDERS



| Order Code | Reference             | Dimensions (mm) |      |     |    | Insert      | WT    | Stock |
|------------|-----------------------|-----------------|------|-----|----|-------------|-------|-------|
|            |                       | DCONMS          | DMIN | WF  | LF |             |       |       |
| 212442200  | PSC40-DVVN N 00062-16 | 40              | 152  | 0,6 | 62 | VN.. 1604.. | 0,430 | ○     |
| 212442300  | PSC50-DVVN N 00065-16 | 50              | 170  | 0,6 | 65 | VN.. 1604.. | 0,800 | ○     |
| 212442400  | PSC63-DVVN N 00065-16 | 63              | 190  | 0,6 | 65 | VN.. 1604.. | 1,070 | ○     |
| 212442500  | PSC80-DVVN N 00080-16 | 80              | 250  | 0,6 | 80 | VN.. 1604.. | 2,320 | ○     |

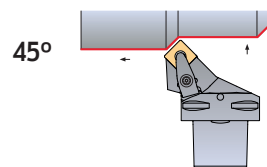
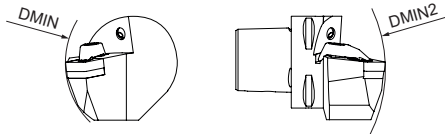
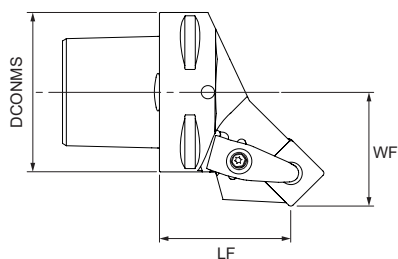
Stock item | Produto de stock | Itens de stock

○ Available under request | Disponível sobre consulta | Disponible bajo consulta

## SPARE PARTS Acessórios | Repuestos

| Cutter Reference      | Shim Screw | Shim     | Clamp Screw | Clamp   | Wrench | Spring | Torque Value |
|-----------------------|------------|----------|-------------|---------|--------|--------|--------------|
| PSC40-DVVN N 00062-16 | T05008000  | CV160301 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC50-DVVN N 00065-16 | T05008000  | CV160301 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC63-DVVN N 00065-16 | T05008000  | CV160301 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC80-DVVN N 00080-16 | T05008000  | CV160301 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |

## (D) DIMPLE LOCK TOOLHOLDERS



Axial: -8°  
Radial: 0°

| Order Code |           | Reference               | Dimensions (mm) |      |       |    |    | Insert       | WT    | Stock |   |
|------------|-----------|-------------------------|-----------------|------|-------|----|----|--------------|-------|-------|---|
| R          | L         |                         | DCONMS          | DMIN | DMIN2 | WF | LF |              |       | R     | L |
| 212437000  | 212437100 | PSC32-DSSN R/L 22040-12 | 32              | 60   | 124   | 22 | 40 | SNM.. 1204.. | 0,210 | ○     | ○ |
| 212437200  | 212437300 | PSC40-DSSN R/L 27042-12 | 40              | 110  | 140   | 27 | 42 | SNM.. 1204.. | 0,350 | ○     | ○ |
| 212437400  | 212437500 | PSC50-DSSN R/L 35052-12 | 50              | 110  | 165   | 35 | 52 | SNM.. 1204.. | 0,700 | ○     | ○ |
| 212437600  | 212437700 | PSC63-DSSN R/L 45056-12 | 63              | 110  | 190   | 45 | 56 | SNM.. 1204.. | 1,120 | ○     | ○ |
| 212437800  | 212437900 | PSC40-DSSN R/L 27045-15 | 40              | 125  | 145   | 27 | 45 | SNM.. 1506.. | 0,400 | ○     | ○ |
| 212438000  | 212438100 | PSC50-DSSN R/L 35050-15 | 50              | 125  | 165   | 35 | 50 | SNM.. 1506.. | 0,680 | ○     | ○ |
| 212438200  | 212438300 | PSC63-DSSN R/L 45054-15 | 63              | 125  | 190   | 45 | 54 | SNM.. 1506.. | 1,140 | ○     | ○ |
| 212438400  | 212438500 | PSC50-DSSN R/L 35048-19 | 50              | 125  | 165   | 35 | 48 | SNM.. 1906.. | 0,700 | ○     | ○ |
| 212438600  | 212438700 | PSC63-DSSN R/L 45052-19 | 63              | 125  | 190   | 45 | 52 | SNM.. 1906.. | 1,130 | ○     | ○ |

Stock item | Produto de stock | Itens de stock

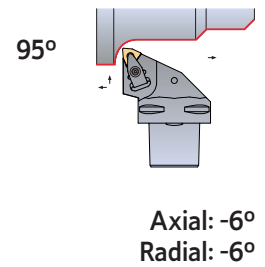
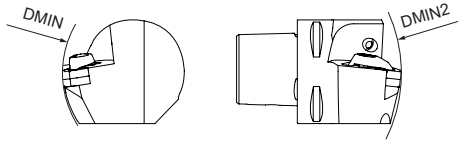
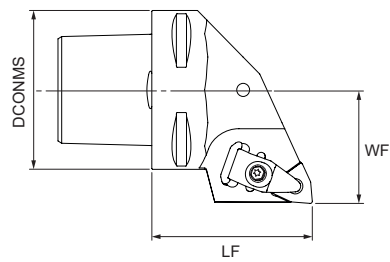
Available under request | Disponível sobre consulta | Disponible bajo consulta

## SPARE PARTS Acessórios | Repuestos

| Cutter Reference        | Shim Screw | Shim     | Clamp Screw | Clamp   | Wrench | Spring | Torque Value |
|-------------------------|------------|----------|-------------|---------|--------|--------|--------------|
| PSC32-DSSN R/L 22040-12 | T06010000  | CS120600 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC40-DSSN R/L 27042-12 | T06010000  | CS120600 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC50-DSSN R/L 35052-12 | T06010000  | CS120600 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC63-DSSN R/L 45056-12 | T06010000  | CS120600 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC40-DSSN R/L 27045-15 | T0601575   | CS150500 | D0602900    | GA07004 | SS40   | M09513 | 3,5          |
| PSC50-DSSN R/L 35050-15 | T0601575   | CS150500 | D0602900    | GA07004 | SS40   | M09513 | 3,5          |
| PSC63-DSSN R/L 45054-15 | T0601575   | CS150500 | D0602900    | GA07004 | SS40   | M09513 | 3,5          |
| PSC50-DSSN R/L 35048-19 | T06015000  | CS190501 | D0602900    | GA07003 | SS40   | M09513 | 3,5          |
| PSC63-DSSN R/L 45052-19 | T06015000  | CS190501 | D0602900    | GA07003 | SS40   | M09513 | 3,5          |

# DWLN 95° Toolholders | Ferros de torno | Herramientas de torneado

## (D) DIMPLE LOCK TOOLHOLDERS



| Order Code |           | Reference               | Dimensions (mm) |      |       |    |    | Insert      | WT    | Stock |   |
|------------|-----------|-------------------------|-----------------|------|-------|----|----|-------------|-------|-------|---|
| R          | L         |                         | DCONMS          | DMIN | DMIN2 | WF | LF |             |       | R     | L |
| 212442600  | 212442700 | PSC32-DWLN R/L 22040-06 | 32              | 60   | 116   | 22 | 40 | WNMG 0604.. | 0,210 | ○     | ○ |
| 212442800  | 212442900 | PSC40-DWLN R/L 27050-06 | 40              | 60   | 140   | 27 | 50 | WNMG 0604.. | 0,420 | ○     | ○ |
| 212443000  | 212443100 | PSC50-DWLN R/L 35060-06 | 50              | 65   | 165   | 35 | 60 | WNMG 0604.. | 0,800 | ○     | ○ |
| 212443200  | 212443300 | PSC63-DWLN R/L 45065-06 | 63              | 81   | 190   | 45 | 65 | WNMG 0604.. | 1,100 | ○     | ○ |
| 212443400  | 212443500 | PSC40-DWLN R/L 27050-08 | 40              | 110  | 140   | 27 | 50 | WNMG 0804.. | 0,420 | ○     | ○ |
| 212443600  | 212443700 | PSC50-DWLN R/L 35060-08 | 50              | 110  | 165   | 35 | 60 | WNMG 0804.. | 0,800 | ○     | ○ |
| 212443800  | 212443900 | PSC63-DWLN R/L 45065-08 | 63              | 110  | 190   | 45 | 65 | WNMG 0804.. | 1,100 | ○     | ○ |
| 212444000  | 212444100 | PSC80-DWLN R/L 55080-08 | 80              | 110  | 250   | 55 | 80 | WNMG 0804.. | 2,740 | ○     | ○ |

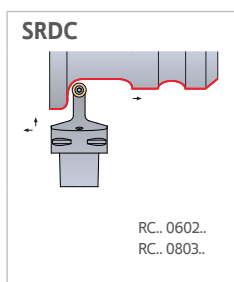
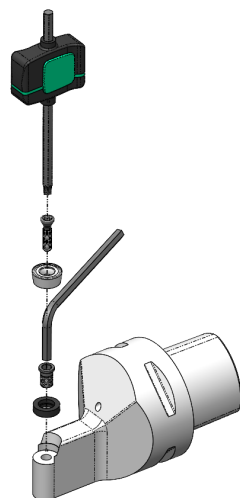
Stock item | Produto de stock | Itens de stock

Available under request | Disponível sobre consulta | Disponible bajo consulta

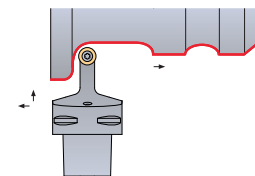
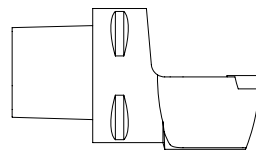
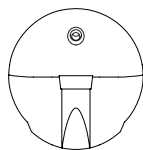
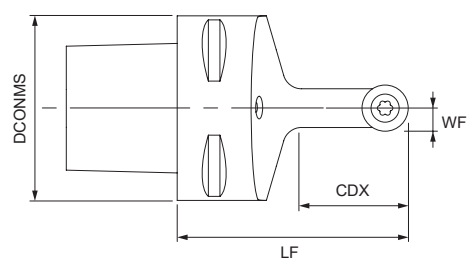
## SPARE PARTS Acessórios | Repuestos

| Cutter Reference        | Shim Screw | Shim     | Clamp Screw | Clamp   | Wrench | Spring | Torque Value |
|-------------------------|------------|----------|-------------|---------|--------|--------|--------------|
| PSC32-DWLN R/L 22040-06 | T05008000  | CW060302 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC40-DWLN R/L 27050-06 | T05008000  | CW060302 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC50-DWLN R/L 35060-06 | T05008000  | CW060302 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC63-DWLN R/L 45065-06 | T05008000  | CW060302 | D0500801    | GA05001 | SS40   | M06511 | 3,5          |
| PSC40-DWLN R/L 27050-08 | T06010000  | CW080500 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC50-DWLN R/L 35060-08 | T06010000  | CW080500 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC63-DWLN R/L 45065-08 | T06010000  | CW080500 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |
| PSC80-DWLN R/L 55080-08 | T06010000  | CW080500 | D0602900    | GA07002 | SS40   | M09513 | 3,5          |

# PSC SYSTEM - (S) CENTER SCREW SYSTEM



## (S) CENTER SCREW TOOLHOLDERS



Axial: 0°  
Radial: 0°

| Order Code | Reference             | Dimensions (mm) |    |    |     | Insert      | Kg    | Stock |
|------------|-----------------------|-----------------|----|----|-----|-------------|-------|-------|
|            |                       | DCONMS          | WF | LF | CDX |             |       |       |
| 212444300  | PSC32-SRDC N 00040-06 | 32              | 3  | 40 | 12  | RC.. 0602.. | 0,160 | ○     |
| 212462200  | PSC40-SRDC N 00050-06 | 40              | 3  | 50 | 12  | RC.. 0602.. | 0,350 | ○     |
| 212462300  | PSC50-SRDC N 00060-06 | 50              | 3  | 60 | 12  | RC.. 0602.. | 0,750 | ○     |
| 212462400  | PSC32-SRDC N 00040-08 | 32              | 4  | 40 | 16  | RC.. 0803.. | 0,160 | ○     |
| 212470900  | PSC40-SRDC N 00050-08 | 40              | 4  | 50 | 16  | RC.. 0803.. | 0,35  | ○     |
| 212471000  | PSC50-SRDC N 00060-08 | 50              | 4  | 60 | 16  | RC.. 0803.. | 0,35  | ○     |

Stock item | Produto de stock | Itens de stock

○ Available under request | Disponível sobre consulta | Disponible bajo consulta

## SPARE PARTS Acessórios | Repuestos

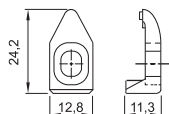
| Cutter Reference      | Shim Screw | Wrench | Torque Value |
|-----------------------|------------|--------|--------------|
|                       |            |        |              |
| PSC32-SRDC N 00040-06 | P0250700   | XT07   | 0,9          |
| PSC40-SRDC N 00050-06 | P0250700   | XT07   | 0,9          |
| PSC50-SRDC N 00060-06 | P0250700   | XT07   | 0,9          |
| PSC32-SRDC N 00040-08 | P0300900   | XT08   | 1,2          |
| PSC40-SRDC N 00050-08 | P0300900   | XT08   | 1,2          |
| PSC50-SRDC N 00060-08 | P0300900   | XT08   | 1,2          |

# SPARE PARTS

## CLAMPS (D HOLDERS) | Grampos (Soportes D) | Bidas (Soportes D)

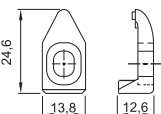
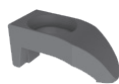
**GA05001**

290082000



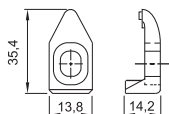
**GA07002**

290082100



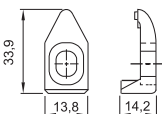
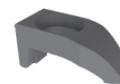
**GA07003**

290082200



**GA07004**

290085600

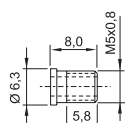


## SCREWS (ALLEN) | Parafusos (Allen) | Tornillos (Allen)

**T05008000**

290082300

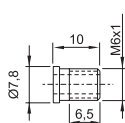
Allen 2



**T06010000**

290082400

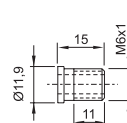
Allen 2.5



**T06015000**

290082500

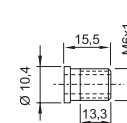
Allen 3



**T0601575**

290085500

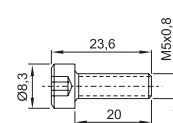
Allen 3



**D0500801**

290082700

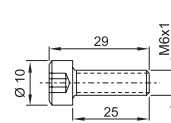
Allen 5



**D0602900**

290082900

Allen 4

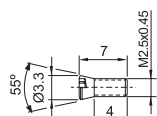


## SCREWS (TORX) | Parafusos (torx) | Tornillos (torx)

**P0250700**

290013400

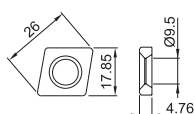
Torx-T7



## SHIMS (C SHAPES) | Colchões (Pastilhas C) | Placas Base (Plaquetas C)

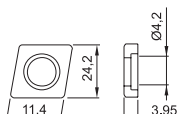
**CC190500**

212169300



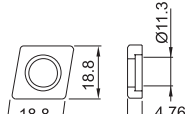
**CC120600**

290083200



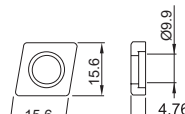
**CC190502**

290073200



**CC160501**

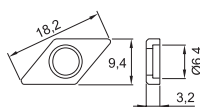
290085400



## SHIMS (D SHAPES) | Colchões (Pastilhas D) | Placas Base (Plaquetas D)

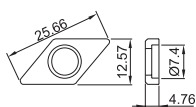
**CD110302**

290083400



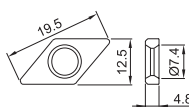
**CD150501**

290073300



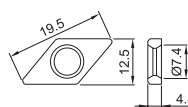
**CD150502**

116021623



**CD150503**

116021723



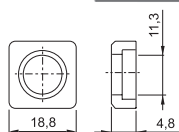
## SPARE PARTS

Acessórios | Repuestos

### SHIMS (S SHAPES) | Colchões (Pastilhas S) | Placas Base (Plaquetas S)

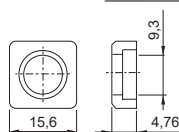
**CS190501**

290083600



**CS150500**

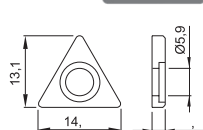
290086100



### SHIMS (T SHAPES) | Colchões (Pastilhas T) | Placas Base (Plaquetas T)

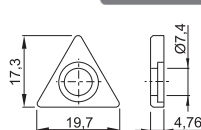
**CT160600**

290083700



**CT220500**

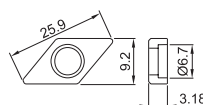
290052700



### SHIMS (V SHAPES) | Colchões (Pastilhas V) | Placas Base (Plaquetas V)

**CV160301**

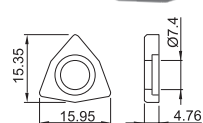
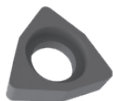
290054300



### SHIMS (W SHAPES) | Colchões (Pastilhas W) | Placas Base (Plaquetas W)

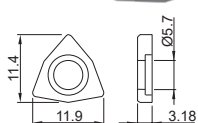
**CW080500**

290053400



**CW060302**

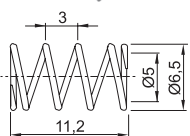
290085700



### SPRINGS | Mola | Muelle

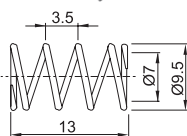
**M06511**

290070300



**M09513**

290054100



WRENCHES (ALLEN) | Chaves (Allen) | Llaves (Allen)

SS40  
290021200  
Allen 4



WRENCHES (TORX) | Chaves (Torx) | Llaves (Torx)

XT07  
290012900  
Torx 7



XT08  
290011700  
Torx 8



EXTERNAL TOOLHOLDERS

# PSC SYSTEM

Fast, easy tool changing



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